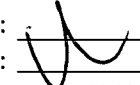
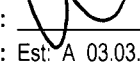


Date: Thursday, 8/7/2008 11:49:53 AM
 User: Chantal Lavoie

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BEARING
Job Number :	41045		
Estimate Number :	10091		
P.O. Number :		Part Number :	D31835
This Issue :	8/7/2008	Drawing Number :	D3183 REV. C1
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	//	Drawing Revision :	C1
Previous Run :	40519	Material :	
Written By :		Due Date :	8/14/2008
Checked & Approved By :		Qty:	40
Comment :	Est: A 03.03.27 New issue KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 6890C208/08/07

Bearing as per Dwg D3183

Single row, deep groove, Conrad type, shielded

Possible Supplier: NSK P/N 6800ZZ

Certificate of conformity note is required

40

2.0	6800ZZ	Bearing
-----	--------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)
 BEARING

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receiv & Inspect For Transit Damage

Ensure certificate of conformity is attached

18 8/08/08

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

u 8/08/08

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 158/8/240XSID

Date: Thursday, 8/7/2008 11:49:53 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 41045

Part Number: D31835

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten signature/initials

Job Completion

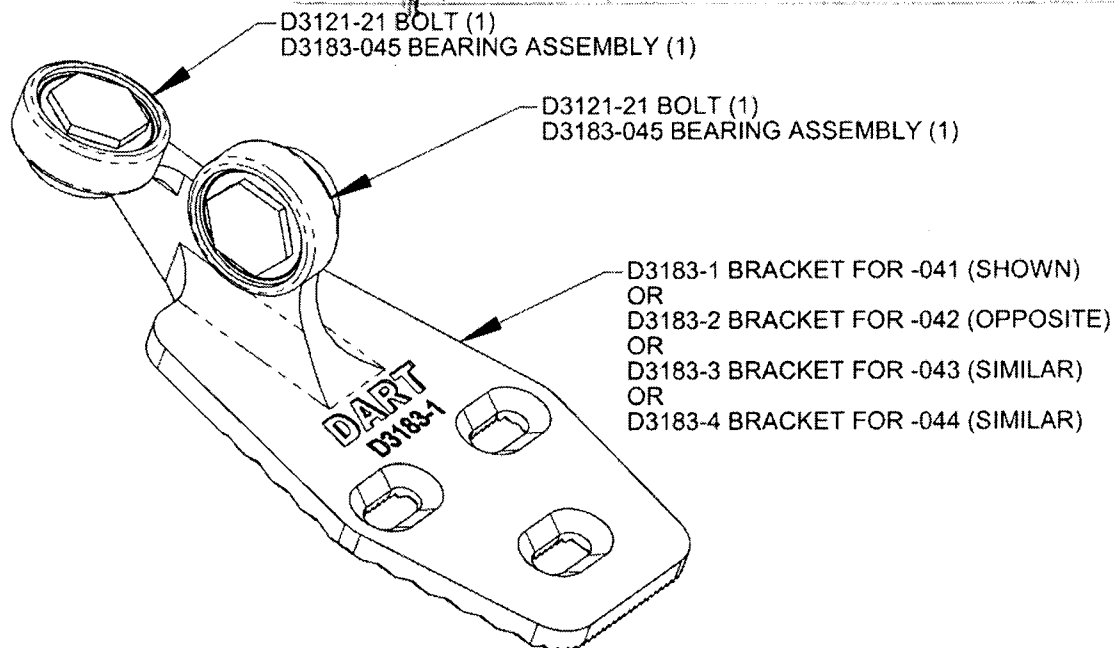


Handwritten signature/initials

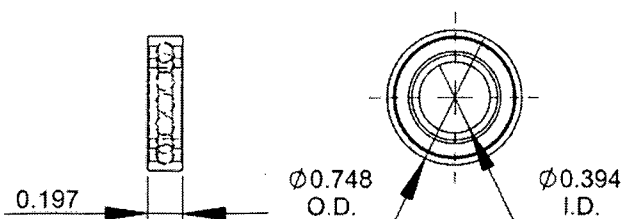


DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3183	REV. C SHEET 1 OF 4
DATE 04.02.17		TITLE BRACKET ASSEMBLY	SCALE 1:1
A.	03.01.24	NEW ISSUE	
B.	03.06.17	REMOVE BEARING; 1.012 WS 0.882	
C.	04.02.17	ADD -045/-9; 0.182 WAS 0.431	
CI	04.11.09	0.830 WAS 0.850	

RELEASED
04.03.01

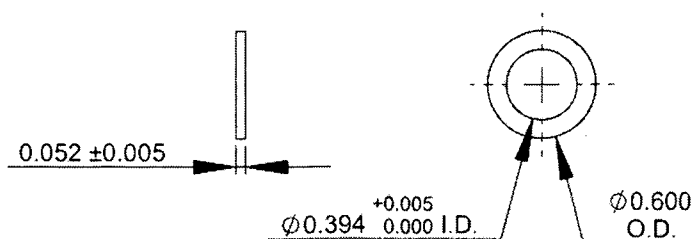


D3183-041 BRACKET ASSEMBLY (SHOWN)
D3183-042 BRACKET ASSEMBLY (OPPOSITE)
D3183-043 BRACKET ASSEMBLY (SIMILAR)
D3183-044 BRACKET ASSEMBLY (SIMILAR)



D3183-5 BEARING:
SPECIFICATION CONTROL DRAWING

- 1) SINGLE ROW, DEEP GROOVE, CONRAD TYPE, SHIELDED
- 2) POSSIBLE SUPPLIER: NSK P/N 6800ZZ
- 3) ALL DIMENSIONS ARE IN INCHES

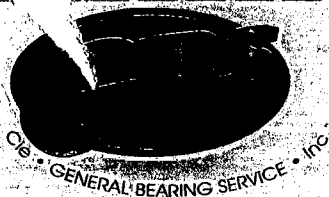


D3183-7 WASHER

- 1) MATERIAL: AISI 303 ROUND BAR (M303R) ANNEALED
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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GENERAL BEARING SERVICE

www.gbs.ca

inc.

386 MAIN ST. E., HAWKESBURY, ONTARIO K6A 1A8 (613) 632-9914

GST # R101979094

ORDER DATE: AUG 8, 2008

SOLD TO: DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY, ON. K6A 1K7

SALE MADE BY: DR
SHIP VIA:

CUSTOMER ORDER #: PO.00006890

PST LICENCE: 6122-5207

PRODUCT	DESCRIPTION	SOLD	SHIP	PRICE	EXTENSION
6800-77	BALL BEARING	40	40	4.89	195.60
				G.S.T.	9.78

8/8/08

PACKING SLIP NO: 649321-0

RECEIVED BY

Robert L. Larmann

1338923

THIS FORM MUST BE COMPUTER PRINTED TO BE VALID. E & O.E.
DOIT ETRE IMPRIME PAR ORDINATEUR POUR ETRE VALIDE. E & O.E.